TECHNICAL INFORMATION SHEET



UltraPly™ TPO Membrane

Item Description
1 Roll

<u>Item Number</u> Various

Meets or exceeds ASTM D 6878.

Product Information

Description:

Firestone UltraPlyTM TPO is a flexible Thermoplastic Polyolefin roofing membrane that is produced with polyester weft-inserted reinforcement. UltraPly TPO membrane meets or exceeds all requirements for ASTM D 6878 Specification. This heat weldable TPO membrane is available in 45 mil (1.14 mm) and 60 mil (1.52 mm) thicknesses. This reflective membrane is suitable for a variety of low-slope applications.

Method of Application:

- 1. Substrates must be clean, dry, smooth, and free of sharp edges, fins, loose or foreign materials, oil, grease, and other materials that may damage the membrane.
- 2. All roughened surfaces that can damage the membrane shall be repaired as specified to offer a smooth substrate.
- 3. All surface voids greater than 1/4" (6.3 mm) wide shall be properly filled with an acceptable fill material.
- 4. Firestone UltraPly TPO membrane is installed as continuous roofing or waterproofing layer on the roof. Rolls are overlapped (side laps and end laps) prior to the heat welding of the seam areas.
- 5. Install the UltraPly TPO Roofing System in accordance with current Firestone UltraPly TPO specifications, details and workmanship requirements.

Storage:

- Store away from sources of punctures and physical damage.
- Assure that structural decking will support the loads incurred by material when stored on rooftop. The deck load limitations should be specified by the project designer.
- Store away from ignition sources as membrane will burn when exposed to open flame.

Precautions:

- 1. Refer to Material Safety Data Sheets (MSDS) for safety information.
- 2. Exercise caution when lifting, moving, transporting, storing or handling membrane rolls to avoid sources of punctures and possible physical damage.
- 3. Contact your Technical Coordinator at 1-800-428-4511 for specific recommendations regarding chemical or waste product compatibility with Firestone UltraPly TPO Membrane.

LEED® Information:

Post Consumer Recycled Content: 0% Pre Consumer Recycled Content: 15%

Manufacturing Location: Wellford, SC

Wellford, SC Tuscumbia, AL







ICC-ES ESR-2831

CCMC 13348-R



UltraPly™ TPO Membrane

Product Sizes						
Membrane Thickness: 0.045" (1.14 mm) Membrane Weight: 0.23 lb/ft² (1.1 kg/m²)			Membrane Thickness: 0.060" (1.52 mm) Membrane Weight: 0.31 lb/ft² (1.5 kg/m²)			
Available Sizes		Available Colors	Available Sizes		Available Colors	
5' x 100'	(1.5 x 30.5 m)	White, Tan, Gray	5' x 100'	(1.5 x 30.5 m)	White, Tan, Gray	
5' x 200'	(1.5 x 61 m)	White	5' x 200'	(1.5 x 61 m)	White	
6' 2" x 100'	(1.9 x 30.5 m)	White, Tan, Gray	6' 2" x 100'	(1.9 x 30.5 m)	White, Tan, Gray	
8' x 100'	(2.4 x 30.5 m)	White, Tan, Gray	8' x 100'	(2.4 x 30.5 m)	White, Tan, Gray	
8' x 200'	(2.4 x 61 m)	White	8' x 200'	(2.4 x 61 m)	White	
10' x 100'	(3.0 x 30.5 m)	White, Tan, Gray	10' x 100'	(3.0 x 30.5 m)	White, Tan, Gray	
10' x 200'	(3.0 x 61 m)	White	10' x 200'	(3.0 x 61 m)	White	
12' 4" x 100'	(3.8 x 30.5 m)	White, Tan, Gray	12' 4" x 100'	(3.8 x 30.5 m)	White, Tan, Gray	
12' 4" x 200'	(3.8 x 61 m)	White	12' 4" x 200'	(3.8 x 61 m)	White	

Physical Properties (Meets or exceeds ASTM D 6878 Specification.)

Property	ASTM Standard	<u>Performance</u> <u>Minimum</u>	<u>Typical Performance</u> <u>45 mil</u>	<u>Typical Performance</u> <u>60 mil</u>
Overall Thickness:	D 751	0.039" (1 mm)	0.045" (1.14 mm) ± 10%	0.060" (1.52 mm) ± 10%
Coating over Scrim:	D 7635	0.015" (0.38 mm)	0.017" (0.43 mm)	0.021" (0.53 mm)
Breaking Strength:	D 751, Grab Method	220 lbf (979 N)	340 lbf (1,512 N)	390 lbf (1,735 N)
Elongation of Reinforcement Break:	D 751, Grab Method	15%	25%	25%
Tearing Strength:	D 751	55 lbf (245 N)	120 lbf (534 N)	120 lbf (534 N)
Brittleness Point:	D 2137	-40 °F (-40 °C)	Pass	Pass
Ozone Resistance, No Cracks:	D 1149	Pass (No Cracks)	Pass	Pass
Properties After Heat Agin	g (Retained Values) (A	ASTM D 573 670 h at 240	°F (116 °C)):	
Breaking Strength:	D 751, Grab Method	90% Minimum	> 90%	> 90%
Elongation at Break:	D 751, Grab Method	90% Minimum	> 90%	> 90%
Tearing Strength:	D 751	60% Minimum	> 60%	> 60%
Weight of Change:		± 1% Maximum	< 1%	< 1%
Linear Dimension Change:	D 1204, 6 h at 158 °F (70 °C)	± 1% Maximum	< 1%	< 1%
Water Absorption:	D 471	± 3% Maximum	< 3%	< 3%

Physical Properties (Continued)

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UltraPly™ TPO Membrane

<u>Property</u>	ASTM Standard	Performance <u>Minimum</u>	Typical Performance 45 mil Membrane	Typical Performance 60 mil Membrane
Weather Resistance, 80 °C Black Panel, no cracking, crazing when wrapped around a 3" mandrel and inspected at 7X magnification:	G 155	10,800 kJ/m ² Minimum	> 20,160 kJ/m ²	> 20,160 kJ/m ²
Puncture Resistance:	FTM 101C, Method 2031		265 (1,180)	300 (1,300)
Dynamic Puncture Resistance MD:	D 5635		Pass (20 J)	Pass (40 J)
Dynamic Puncture Resistance CD:	D 5635		Pass (35 J)	Pass (50 J)
Static Puncture Resistance:	D 5602		Pass (25 kg)	Pass (25 kg)

Radiative Properties			
Cool Roof Rating Council (CRRC): Initial / 3 yr	<u>White</u>	<u>Tan</u>	<u>Gray</u>
Solar Reflectance	0.79 / 0.68	0.61 / 0.55	0.34 / Pending
Thermal Emittance	0.85 / 0.83	0.81 / 0.84	0.89 / Pending
Solar Reflectance Index (SRI)	98 / 81	71 / 63	37 / Pending
Rated Product ID	0008		
Licensed Manufacturer ID	0608		
Classification	Production Line		
ENERGY STAR®: Initial / 3 yr	<u>White</u>	<u>Tan</u>	
Solar Reflectance	0.79 / 0.78*	0.60 / 0.54	
Thermal Emittance	0.85	0.81	
* White membrane sample cleaned prior to age test.			
<u>LEED®</u>	White	<u>Tan</u>	Gray
Solar Reflectance – ASTM E 903	0.81	0.63	0.37
Thermal Emittance – ASTM E 408	0.95	0.95	0.95
Solar Reflectance Index (SRI) – ASTM E 1980	102	77	43





ENERGY STAR is only valid in the United States



Please contact your Firestone Roof Systems Advisor at 1-800-428-4511 for further information.

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